

MERCO TAPE – TECHNICAL DATA SHEET

Merco M852 series Double Coated / Double Sided Low Density Polyethylene Foam Tape



Merco M852 series Double Coated Tape is a double-sided, pressure sensitive, low density polyethylene foam with a highly aggressive synthetic rubber adhesive system. It provides a permanent and superior solution for bonding to polyethylene, polypropylene, low energy and other difficult to bond surfaces, and it is suitable for applications where moisture resistance is required. **Merco M852 series Double Coated Tape** offers good initial tack with high shear and high peel and cohesive strength. Its strong adhesive provides a clean glue line. It provides conformance to smooth, textured, and rough surfaces.

Merco M852 series Double Coated Tape has been used on metals, glass and similar surfaces by contractors who previously used 3M VHB® tapes with reports of excellent results. The same performance for a fraction of the price.

Tack	80 oz/in	Thickness	Length	½ in wide	¾ in wide	1 in wide	2 in wide
Adhesive to Steel	100 oz/in	1/32 thick	72 yd			x	x
Application Temp.	40F to 100F	1/16 thick	36 yd	x	x	x	x
Operating Temp.	-20F to 165F	1/8 thick	18 yd	x		x	x

We can cut any thickness to desired widths, please inquire.

Surfaces to be bonded should be clean, dry and free from oils and greases.

Merco Tape

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