

MERCO TAPE – TECHNICAL DATA SHEET

Merco M804 series Colored Vinyl Tapes



Merco M804 Colored Vinyl Tape is a premium quality, 6-mil soft PVC tape, suitably plasticized and stabilized for industrial use. It will hold up under the heaviest wear and traffic conditions, is highly conformable to all surfaces, resists oil, grease and many solvents, and is abrasion resistant and non-fading. Immersion in water will not cause disintegration or loosening. It is designed for industrial, commercial, and recreational safety marking applications. Used to identify aisles, steps, equipment and hazardous areas. Seven optically strong colors satisfy all O.S.H.A. marking requirements.

Merco M804 Colored Vinyl Tape is also used in arts, crafts, theater, manufacturing, masking, electroplating and other applications requiring a high-quality substrate with these properties.

Merco M804 Colored Vinyl Tape is stocked in OSHA required warning colors:

Black or **White** for Traffic Flow. **Yellow** for Caution. **Red** for Fire, Equipment, Health and Medical. **Blue** for Machinery under Repair. **Green** for Safety Equipment. **Orange** for Potentially Dangerous Moving Machinery or Equipment. We also stock **Brown**, **Clear**, **Gray** and **Purple**.

Available from 12.5mm to 150mm (1/2" to 6in)
Thickness: 6 mil Tensile Strength: 16 lbs./inch
Elongation: 200% Adhesion to Steel: 22 oz./inch
Working Temp: up to 140F (60C)

**See Merco M806 for this tape in OSHA
Mandated Safety Stripe colors**

	Aisleways & Traffic Lanes; "Paths of Egress"; Work Cells
	Production or Racks, Machines, Carts, Benches, and other equipment that does not fall under any other colour guidelines
	Defect/Scrap Area; Red Tag Area
	Materials or Product Inspection or Energized Equipment
	Raw Materials or First Aid-Related Locations
	Works-In-Progress
	Finished Goods
	Areas which present physical or heal the risks to employees. Indicates that extra caution is to be exercised.
	Areas to be kept clear for safety reasons (around emergency access points, electrical panels, firefighting equipment, etc.)
	Areas to be kept clear for operational purposes (non-safety related)

Merco Tape

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