MERCO TAPE – TECHNICAL DATA SHEET

Merco Carton Sealing Tapes M1519 General Purpose and M1515 Economy

Merco M1519 General Purpose Carton Sealing Tape is a medium weight shipping grade made of a biaxially oriented polypropylene (BOPP) film coated with a high-grade aggressive emulsion based acrylic adhesive. M1519 available in industry standard handlength rolls of 48mm x 55yd and 48mm x 110yd, as well as 72mm x 110yd. Stocked in Clear and Tan colors.

Merco M1519 General Purpose Carton Sealing Tape is designed for general box sealing and other packaging applications in shipping, warehouse, retail and on the factory floor. M1519 is also ideal for bundling, wrapping and reinforcing the wrapping of pallets.

Merco M1515 Economy Purpose Carton Sealing Tape is a lighter weight shipping grade, biaxially oriented polypropylene (BOPP) carton sealing tape coated with a high-grade aggressive

(BOPP) carton sealing tape coated with a high-grade aggressive emulsion based acrylic adhesive. M1515 available only in handlength rolls of 48mm x 55yd and 48mm x 110yd. Stocked in Clear.

Merco M1515 General Purpose Carton Sealing Tape is designed for small to medium weight boxes exposed to nominal shipping hazards and stresses. Its used extensively by movers, homeowners, and those with lighter weight requirements in shipping, warehouse or on the factory floor. Excellent applied by hand or dispenser. Good stuff and priced at exceptional price-points. Still, the Queen would not be happy if you used this for the Crown Jewels. (Don't get her angry: try our M1400 Premium Grade.)



	Tensile lbs./in	Adhesion to	Thickness	Elongation %	Application	Operating
	width	Steel oz/in width	in mils		Temperature	Temperature
M1519	20	20	1.7	180		30°F ~ +200°F
					(0°C ~ +50°C)	(-35°C ~ 90°C)
M1515	17	20	1.5	150	32°F ~ +150°F	30°F ~ +200°F
					$(0^{\circ}C \sim +50^{\circ}C)$	(-35°C ~ 90°C)

Merco Tape

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