## 9100

# 2.5 MIL PREMIUM HOT MELT CST

### DESCRIPTION NOMINAL VALUES

Premium BOPP backed film carton sealing tape specially manufactured with Corru-Grip™ pressure-sensitive hot melt adhesive for optimal closure of recycled corrugate boxes, and in application environments down to 35°F.

Excellent processing performance whether manually or automatically applied. Superior adhesion properties, holding force, tensile strength, and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes, including recycled content corrugate.

#### PRODUCT APPLICATION

The better choice for sealing high percentage recycled corrugate boxes, and other heavy weight or bulky box sealing, package repair and bundling applications down to 35°F, and exposed to a wide variety of shipping hazards and stress.

#### **GOVERNMENT COMPLIANCE**

Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684C.

## intertape polymer group®

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EFFECTIVE: 03/16

## TECHNICAL DATA SHEET

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The following data are nominal values based on PSTC, ASTM and other standard test. The data should not be considered as specifications.

**Backing** (Cast Film) 1.6 mils (0.040 mm)

**Adhesive** Synthetic Rubber/Resin

**Tensile Strength** (MD) 30 lb<sub>f</sub>/in width ASTM D3759 (525 N/100mm)

**Elongation** (% at break) 140

**ASTM D3759** 

**Adhesion to Steel** 44 oz/in (48.2 N/100 mm)

**ASTM D3330** 

**Shear to Linerboard** 30,000 minutes

(1/2"x1/2"x1000 grams) ASTM D3654

**Total Thickness** 2.5 mils (0.064 mm)

ASTM D3652

**Application Range**  $+35^{\circ}F$  to  $+120^{\circ}F$   $(+1.7^{\circ}C \sim +49^{\circ}C)$ 

Operating Range  $-10^{\circ}\text{F} \sim +140^{\circ}\text{F}$  $(-23^{\circ}\text{C} \sim +60^{\circ}\text{C})$ 

**Colors** Clear, Tan

